

DRAWING NO.

CV15610X

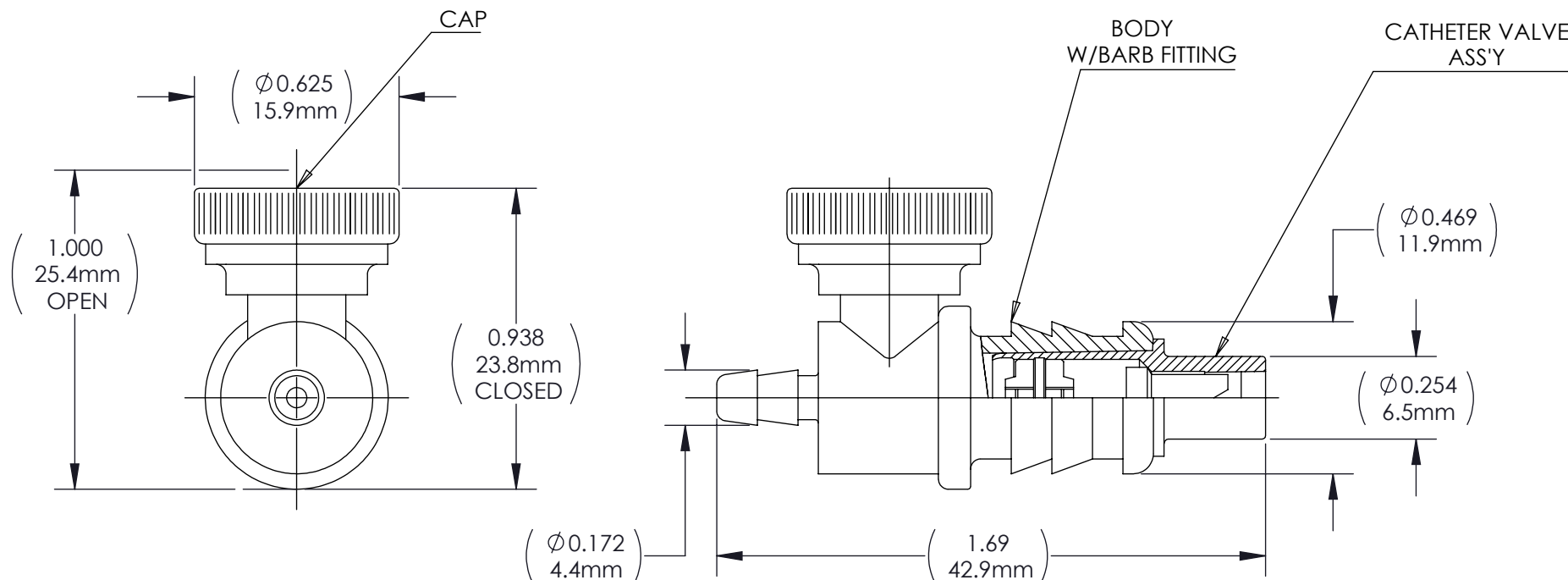
REV

D

## Customer Drawing

## Revision History

REV	DESCRIPTION (ECO)	DATE	APPROVED
C	UPDATE NOTES, BORDER, CRITICAL DIMENSIONS ECN 3992	2-24-09	AK
D	ADD P5M6K080 TO BOM, 2ND SHEET, ECO 5827	9/24/13	AK



## NOTES:

1. SUFFIX INDICATES COLOR:

NO SUFFIX - BLACK  
W - WHITE

2. CRITICAL DIMENSIONS ARE CIRCLED, AND SUBJECT TO INSPECTION.

3. DIMENSIONS IN PARENTHESES ARE FOR REFERENCE ONLY.

4. ALL DIMENSIONS ARE IN INCHES WITH NOMINAL,  
DIMENSIONS IN MILLIMETERS BELOW.

## QUALITY CRITERIA:

O.D. FLASH: 0.015 MAX. (0.4MM)

GATE VESTIGE: 0.01 MAX. (0.3MM)

EMBEDDED PARTICLES, BUBBLES, SPOTS, STAINS: 0.3mm<sup>2</sup>  
MAX. NO MORE THAN 5 PER PART.

DRAWN BY M.S. DATE 05-08-92

APPROVED BY JW DATE

MATERIAL AS NOTED

FINISH

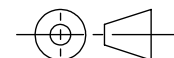
UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES

TOLERANCES:

ANGULAR:  $\pm 1^\circ$ TWO PLACE DECIMAL  $\pm .01$ THREE PLACE DECIMAL  $\pm .005$ 

THIRD ANGLE PROJECTION



Halkey-Roberts

TITLE FLOW CONTROL VALVE

SIZE A DRAWING NO. CV15610X REV D

SCALE 2:1 DO NOT SCALE DRAWING SHEET 1 OF 2

## MOLDED PARTS:

GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA

## PROPRIETARY AND CONFIDENTIAL

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE  
PROPERTY OF HALKEY-ROBERTS CORPORATION ST. PETERSBURG, FL.  
ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN  
PERMISSION OF HALKEY-ROBERTS CORPORATION IS PROHIBITED.


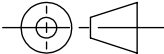
DRAWING NO. CV15610X		REV D	Customer Drawing		Revision History			
REV		DESCRIPTION (ECO)		DATE		APPROVED		
-		SEE SHEET 1		-		-		
-		-		-		-		

BILL OF MATERIAL:

CATHETER VALVE  
BODY: PD626 OR P5M6K080 POLYPROPYLENE GAMMA STABLE  
STEM: LR300360800 SILICONE BLACK NATURAL W/ K71008 COLORANT BLACK  
PLUG: H0500HN FLINT HILL POLYPROPYLENE

CAP: HMG47MD1H1000 CYCOLAC NATURAL, W/ 9C70058505 BLACK ABS COLORANT

FLOW CONTROL VALVE: H0500HN FLINT HILL POLYPROPYLENE

DRAWN BY M.S.		DATE 05-08-92		 Halkey-Roberts	
APPROVED BY -		DATE -			
MATERIAL AS NOTED		FINISH		TITLE FLOW CONTROL VALVE	
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: ± 1° TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005		THIRD ANGLE PROJECTION 		SIZE A	
SCALE 2:1		DO NOT SCALE DRAWING		DRAWING NO. CV15610X	
SHEET 2 OF 2				REV D	

MOLDED PARTS:  
GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA

PROPRIETARY AND CONFIDENTIAL

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF HALKEY-ROBERTS CORPORATION ST. PETERSBURG, FL. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF HALKEY-ROBERTS CORPORATION IS PROHIBITED.